MICRO-EPSILON

More Precision

confocalDT // Confocal chromatic sensor system

Light-intensive controller for high speed measurements
confocalDT IFC246x

- Measuring rate of up to 30 kHz
- Ethernet / EtherCAT / RS422 / PROFINET / EtherNet/IP / Analog
- Fast surface compensation and high light intensity
- Configuration via web interface
- Submicron resolution
- Thickness measurement of multi-layer materials
- Synchronous two-sided thickness measurement
- Robust design with passive cooling

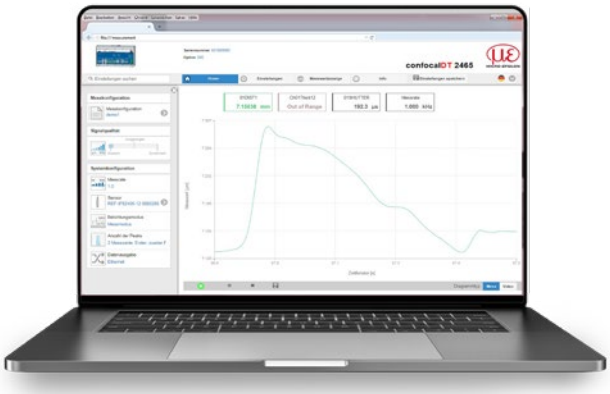
The confocalDT 2465 and 2466 controllers enable fast, high-precision distance and thickness measurements up to 30 kHz. The controllers are available as a single- or dual-channel variant. Using a special calculation function, the confocalDT 2466 dual-channel version evaluates both channels. Measurement acquisition is synchronous and can be carried out while exploiting the full measuring rate for both channels.

Available as a standard version for distance and thickness measurements as well as a multi-peak version, the controllers are compatible with all sensor types of the IFS series. The multi-peak models are used for the thickness measurement of up to 5 transparent layers.

Due to a user-friendly web interface, no additional software is necessary to configure the controller and the sensors. Data output is via Ethernet, EtherCAT, RS422 or analog output. Optionally available interface modules enable the data to be output also via PROFINET or EtherNet/IP.

High luminous intensity for challenging measuring objects

A controller version with high light intensity is available for measuring low-reflecting objects. Especially with tilted or dark surfaces, the enhanced light intensity increases the proportion of reflected light and enables stable measurements.

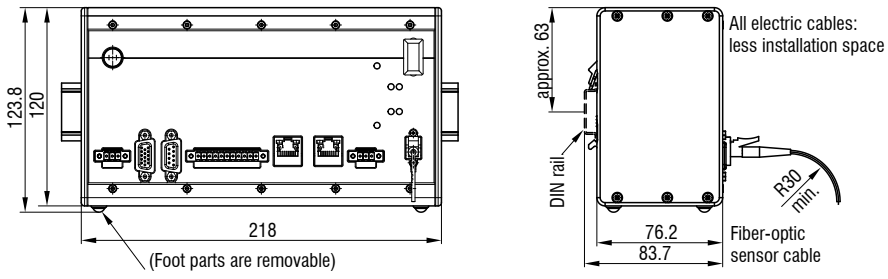


Settings are made via the web interface. For thickness measurements, materials are stored in an expandable materials database.

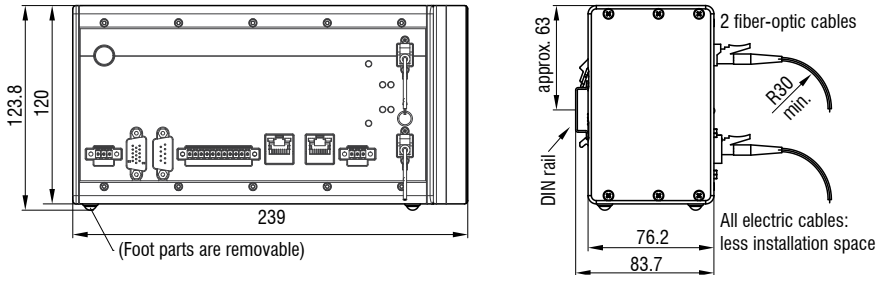
Model		IFC2465	IFC2465MP	IFC2466	IFC2466MP
Resolution	Ethernet/EtherCAT	1 nm			
	RS422	18 bit			
	Analog	16 bits (teachable)			
Measuring rate		Continuously adjustable from 100 Hz to 30 kHz			
Linearity		typ. < ±0.020 % FSO (depends on sensor)			
Multi-peak measurement		1 layer	5 layers	1 layer	5 layers
Light source		Internal white LED; high-power LED for variant with double light intensity			
No. of characteristic curves		up to 20 characteristic curves for different sensors per channel, selection via table in the menu			
Permissible ambient light [1]		30.000 lx			
Synchronization		yes			
Supply voltage		24 VDC ±15 %			
		approx. 10 W; approx. 20 W with double light intensity option			
Signal input		Sync-in / trig-in; 2x encoders (A+, A-, B+, B-, index) or 3x encoders (A+, A-, B+, B-)			
Digital interface		Ethernet / EtherCAT / RS422 / PROFINET [2] EtherNet/IP [2]			
Analog output		Current: 4 ... 20 mA; voltage: 0 ... 10 V (16 bit D/A converter)			
Switching output		Error1-Out, Error2-Out			
Digital output		Sync-out			
Connection	Optical	pluggable optical fiber via E2000 socket, length 2 m ... 50 m, min. bending radius 30 mm			
	Electrical	3-pin supply terminal strip; encoder connection (15-pin, HD-sub socket, max. cable length 3 m, 30 m with external encoder supply); RS422 connection socket (9-pin, Sub-D, max. cable length 30 m); 3-pin output terminal strip (max. cable length 30 m); 11-pin I/O terminal strip (max. cable length 30 m); RJ45 socket for Ethernet (out) / EtherCAT (in/out) (max. cable length 100 m)			
Mounting		free-standing, DIN rail mounting			
Temperature range	Storage	-20 … +70 °C			
	Operation	+5 … +50 °C			
Shock (DIN EN 60068-2-27)		15 g/6 ms on XYZ axis, 1000 shocks each			
Vibration (DIN EN 60068-2-6)		2 g / 20 ... 500 Hz in XYZ axis, 10 cycles each			
Protection class (DIN EN 60529)		IP40			
Material		Aluminum			
Weight		approx. 1.8 kg		approx. 2.25 kg	
Compatibility		compatible with all confocalDT sensors			
No. of measurement channels [3]		1		2	
Control and indicator elements		Multifunction button (adjustable functions and reset to factory setting after 10 s); 5x LEDs for intensity, range, status and supply voltage			

[1] Illuminant: light bulb
[2] Connection via interface module (see accessories)
[3] No loss of intensity and linearity due to two synchronous measurement channels

IFC2465 Controller



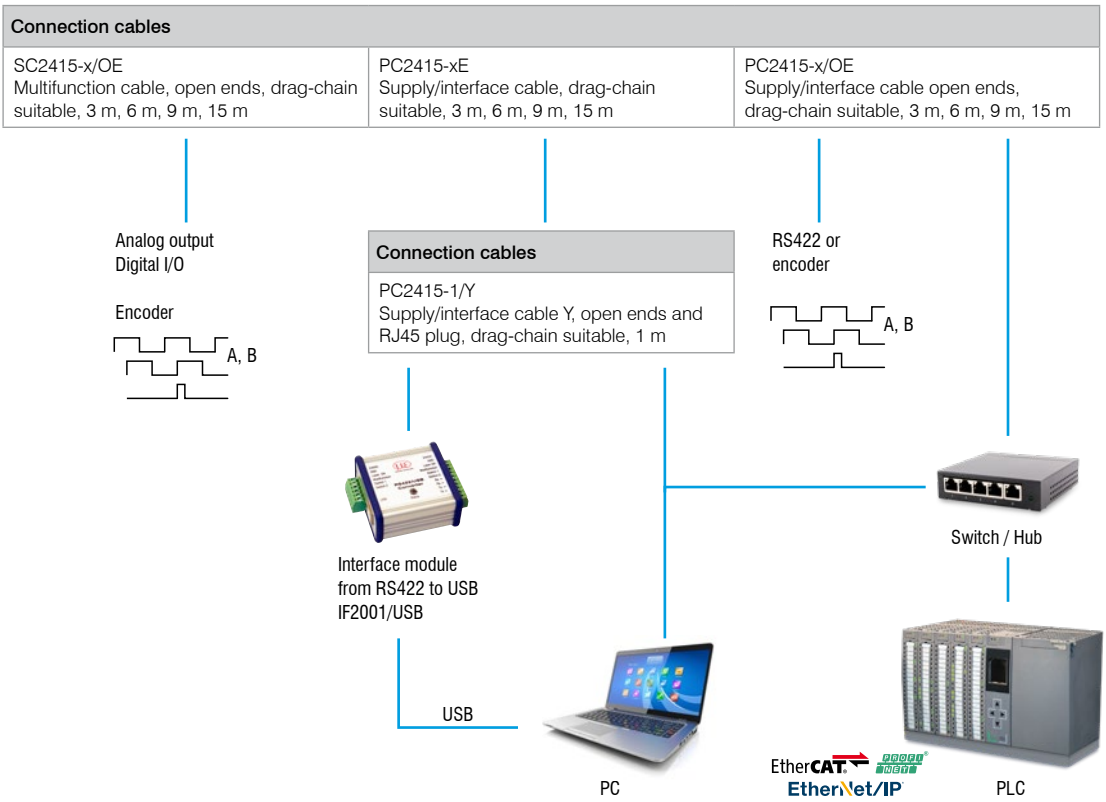
IFC2466 Controller



Connection possibilities
confocalDT

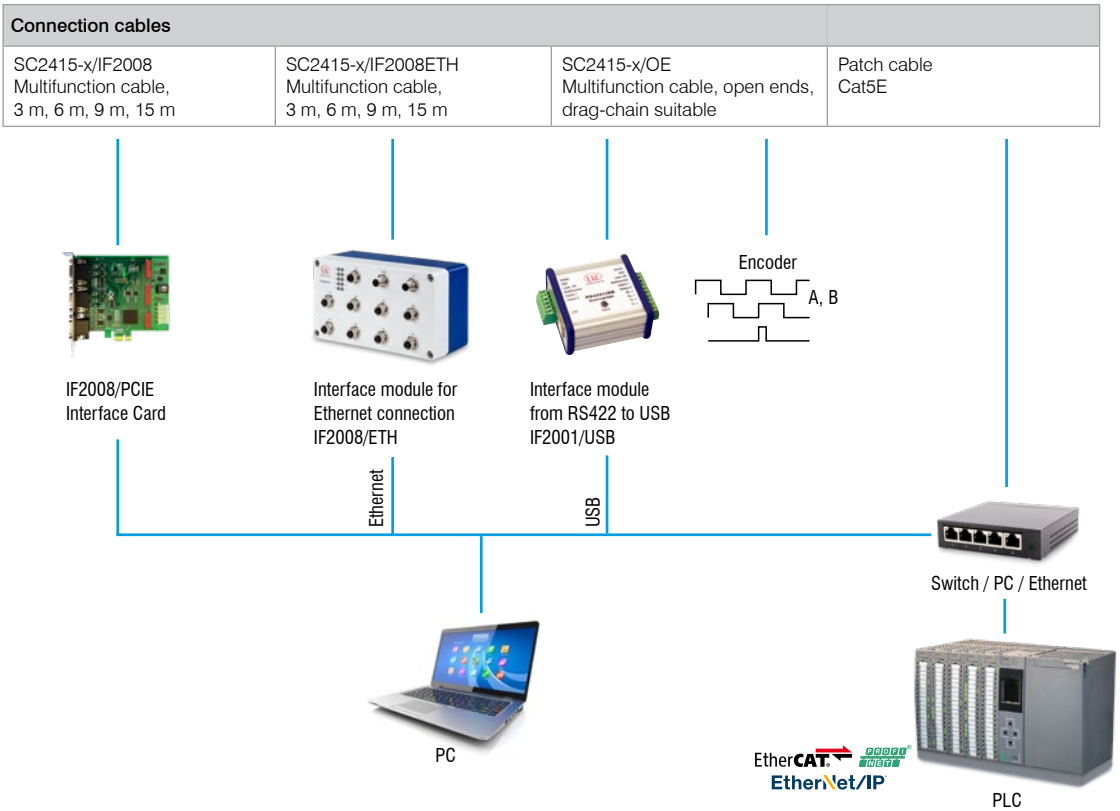
IFD2410 / IFD2415

* Can be connected via the PS2020 power supply unit (24 V / 2.5 A)



IFC2411 / IFC2416
IFC2412 / IFC2417

* Can be connected via the PS2020 power supply unit (24 V / 2.5 A)



IFC242x/IFC246x

* Can be connected via the PS2020 power supply unit (24 V / 2.5 A)

Connection cables			
SC2471-x/IF2008 Connection cable, 3 m, 10 m, 20 m	SC2471-3/IF2008ETH Connection cable, 3 m	SC2471-x/RS422/OE Connection cable Interface module, 3 m, 10 m	Patch cable Cat5E

4-channel USB converter IF2004/USB

IF2008/PCIE Interface Card

Interface module for Ethernet connection IF2008/ETH

Interface module from RS422 to USB IF2001/USB

Interface module for Industrial Ethernet connection IF2030/PNET IF2035/ENETIP

Ethernet

USB

Switch / PC / Ethernet

PC

PLC

EtherCAT. PROFINET EtherNet/IP

Customer-specific modifications

Application examples are often found where the standard versions of the sensors and the controllers are reaching their limits. To facilitate such special tasks, it is possible to customize the sensor design and to adjust the controller accordingly.

Common requests for modifications include changes in design, mounting options, customized cable lengths and modified measuring ranges.

Possible modifications

- Sensors with connector
- Cable length
- Vacuum suitability up to UHV
- Specific lengths
- Customer-specific mounting options
- Optical filter for ambient light compensation
- Housing material
- Measuring range / Offset distance

Accessories
Interface modules

Module	IFD2410/IFD2415	IFC2411/12	IFC2416/17	IFC242x	IFC246x
IF2001/USB Single-channel RS422/USB converter cable	✔	✔	✔	✔	✔
IF2004/USB RS422/USB converter to convert up to 4 digital signals to USB	⊘	✔	✔	✔	✔
IF2008/ETH Interface module for Ethernet connection for up to 8 sensors	⊘	✔	✔	✔	✔
IF2008PCIE Interface card for multiple sensor signals; analog and digital interfaces	⊘	✔	✔	✔	✔
IF2035/PNET Interface module for Industrial Ethernet connection (PROFINET)	⊘	⊘	⊘	✔	✔
IF2035/ENETIP Interface module for Industrial Ethernet connection (EtherNet/IP)	⊘	⊘	⊘	✔	✔

IF2001/USB converter RS422 to USB

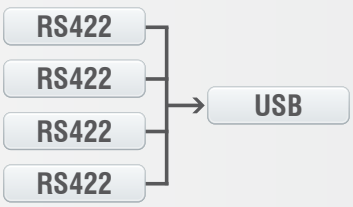
The RS422/USB converter converts the digital signals of a confocal controller into a USB data packet. The sensor and the converter are connected via the RS422 interface of the converter. Data output is via the USB interface. The converter also passes through additional signals and functions such as laser on/off, switch signals and function output. The connected controllers and the converter can be programmed through software.

Characteristics

- Robust aluminum housing
- Easy sensor connection via screw terminals (plug and play)
- Conversion from RS422 to USB
- Supports baud rates from 9.6 kBaud to 12 MBaud

IF2004/USB: 4-channel converter from RS422 to USB

The RS422/USB converter is used for transforming digital signals of up to four confocal controllers into USB data signals. The converter has four trigger inputs and a trigger output for connecting additional converters. Data is output via a USB interface. The connected controllers and the converter can be programmed through software. The COM interfaces can be used individually and can be switched.



Characteristics

- 4x digital signals via RS422
- 4x trigger inputs, 1x trigger output
- Synchronous data acquisition
- Data output via USB

IF2008/ETH

Interface module for Ethernet connection with up to 8 sensors

The IF2008/ETH integrates up to eight sensors and/or encoders with an RS422 interface into an Ethernet network. Four programmable switching in-/outputs (TTL and HTL logic) are available.

Ten indicator LEDs directly on the module show both the channel and the device status. In addition, acquisition and output of data via Ethernet is performed at high speeds up to 200 kHz. Parameter setting of the interface module can be easily done via the web interface.

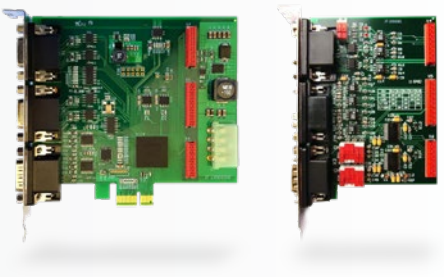
IF2008PCIe / IF2008E

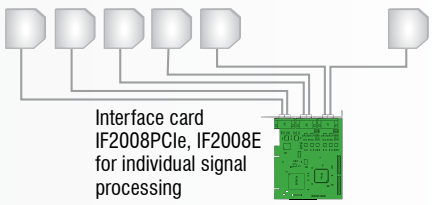
Interface card for synchronous data acquisition

Absolute synchronous data acquisition is a decisive factor for the deflection or straightness measurement using several controllers. The IF2008PCIe interface card is designed for installation in PCs and enables the synchronous acquisition of four idigital sensor signals and two encoders. The data is stored in a FIFO memory in order to enable resource-saving processing in blocks in the PC. The IF2008E expansion board also enables the acquisition of two digital controller signals, two analog controller signals and eight I/O signals.

Characteristics

- IF2008PCIe - Basic printed circuit board: 4 digital signals and 2 encoders
- IF2008E - Expansion board: 2x digital signals, 2x analog signals and 8x I/O signals



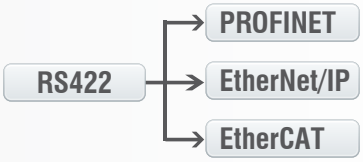


IF2035

Interface module for Industrial Ethernet connection

The IF2035 interface modules are designed for easy connection of Micro-Epsilon sensors to Ethernet-based fieldbuses. The IF2035 is compatible with sensors that output data via an RS422 or RS485 interface and supports the common Industrial Ethernet protocols EtherCAT, PROFINET and EtherNet/IP.

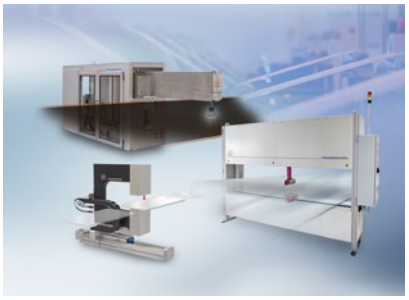
On the sensor side, these modules operate with up to 4 MBd and feature two network connections for different network topologies. In addition, the IF2035-EtherCAT offers a 4-fold oversampling function that enables faster measurements than the bus cycle would otherwise allow, if required. Installation in control cabinets is via a DIN rail.



Sensors and Systems from Micro-Epsilon

Sensors and systems for displacement, distance and position

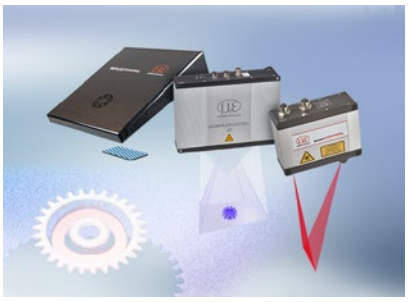
Sensors and measurement devices for non-contact temperature measurement



Measuring and inspection systems for metal strips, plastics and rubber

Optical micrometers and fiber optics, measuring and test amplifiers

Color recognition sensors, LED analyzers and inline color spectrometers



3D measurement technology for dimensional testing and surface inspection

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