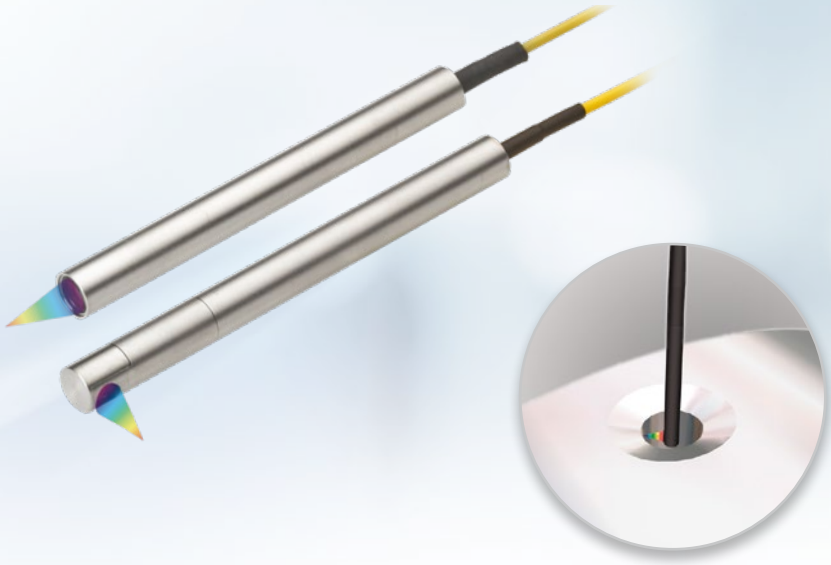
MICRO-EPSILON

More Precision

confocalDT // Confocal chromatic sensor system

Confocal chromatic hybrid sensors
confocalDT IFS2403

- Hybrid sensors ø8 mm with axial or radial beam path
- Submicron resolution
- Suitable for precise distance measurements
- Small light spot
- Ideal for confined installation spaces



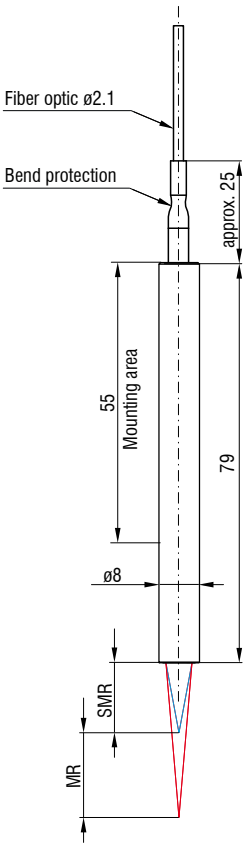
Model		IFS2403-0.4	IFS2403-1.5	IFS2403/90-1.5	IFS2403-4	IFS2403/90-4	IFS2403-10	IFS2403/90-10
Measuring range		0.4 mm	1.5 mm	1.5 mm	4 mm	4 mm	10 mm	10 mm
Start of measuring range	approx.	2.5 mm	8 mm	4.9 mm [1]	14.7 mm	12 mm [1]	11 mm	8.6 mm [1]
Resolution	Static [2]	< 8 nm	< 30 nm		< 50 nm		< 125 nm	
	Dynamic [3]	< 47 nm	< 186 nm		< 460 nm		< 950 nm	
Linearity [4]	Displacement and distance	< ±0.12 µm	< ±0.45 µm		< ±1.6 µm		< ±4 µm	
Light spot diameter		9 µm	15 µm		28 µm		56 µm	
Maximum measuring angle [5]		±20°	±16°		±6°		±6°	
Numerical aperture (NA)		0.50	0.30		0.15		0.15	
Min. target thickness [6]		0.06 mm	0.23 mm		0.6 mm		1.5 mm	
Target material		reflective, diffuse as well as transparent surfaces (e.g. glass)						
Connection		integrated optical fiber 2 m with E2000/APC connector; extension up to 50 m; bending radius: static 30 mm, dynamic 40 mm						
Mounting		Radial clamping (mounting adapter see accessories)						
Temperature range	Storage	-20 °C ... +70 °C						
	Operation	+5 °C ... +70 °C						
Shock (DIN EN 60068-2-27)		15 g/ 6 ms in XY axis, 1000 shocks each						
Vibration (DIN EN 60068-2-6)		2g/ 20 ... 500 Hz on XY axis, 10 cycles each						
Protection class (DIN EN 60529)		IP64 (front)						
Material		Stainless steel housing, glass lenses						
Weight		approx. 200 g (incl. optical fiber)						

[1] Start of measuring range measured from sensor axis
[2] Average from 2,048 values at 1 kHz, in the mid of the measuring range onto optical flat
[3] RMS noise relates to mid of measuring range (1 kHz)
[4] All data at constant ambient temperature (25±1 °C). Measurement on plane-parallel test glass. Acceptance report is enclosed with delivery
[5] Maximum sensor measuring angle up to which a usable signal can be achieved on reflective surfaces, with accuracy decreasing toward the limit values
[6] Pane of glass with refractive index n = 1.5 in mid of measuring range

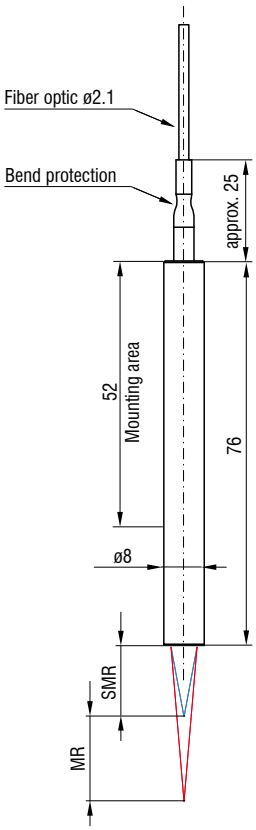
Dimensions

(in mm, not to scale)

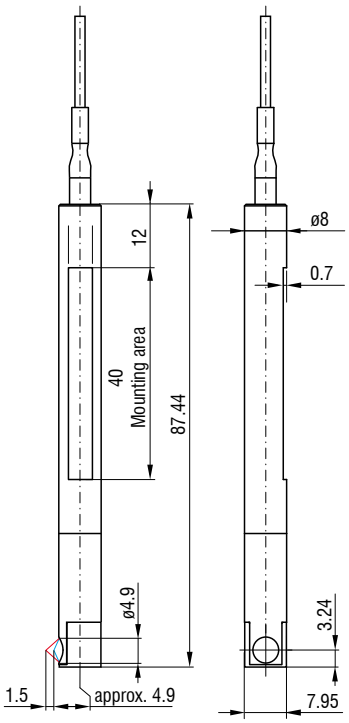
IFS2403-0,4 / IFS2403-10



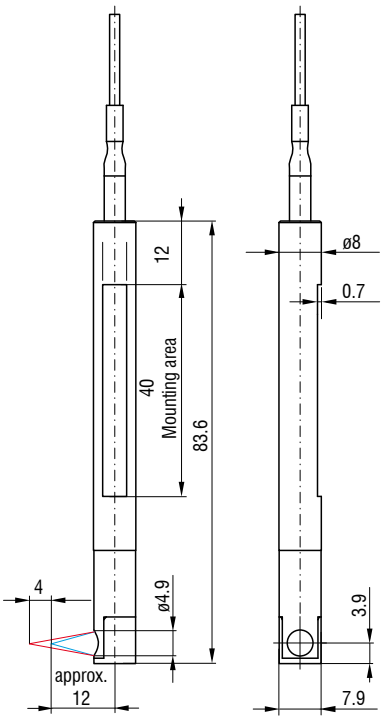
IFS2403-1,5 / IFS2403-4



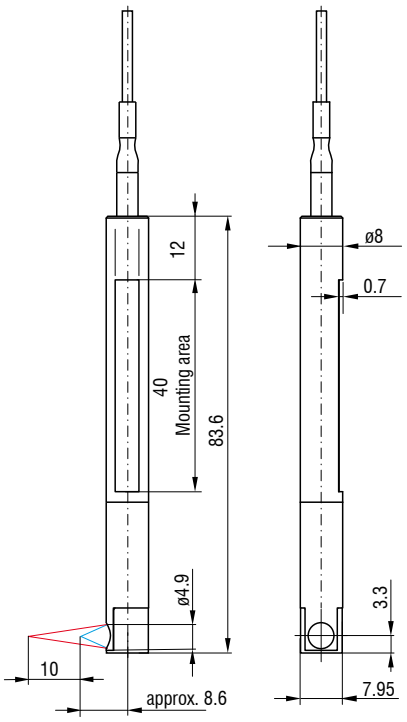
IFS2403/90-1,5



IFS2403/90-4

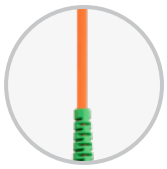


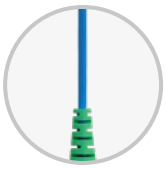
IFS2403/90-10



Accessories
Optical fiber and vacuum feedthrough

All Micro-Epsilon confocal controllers are compatible with any IFS240x sensor.
The IFS2402 and IFS2403 sensors already have integrated optical fibers


Standard fiber optics


Fiber optics
suitable for drag chains


Protective hose for mechanical stress


Robot-compatible fiber optics


Vacuum / UHV version
HT version

Sensor-specific optical fiber [1]		IFS2404 Measuring ranges 2 /4	IFS2404 Measuring ranges 1/3/6/18	IFS2405	IFS2406	IFS2407	IFS2407-HT
C2404-x	with FC/APC and E2000/APC connectors; fiber core diameter 20 µm (0.3 m, 2 m, 3 m, 5 m, custom lengths up to 50 m)	✔ [2]	⊘	⊘	⊘	⊘	⊘
C2401-x	with FC/APC and E2000/APC connectors (3 m, 5 m, 10 m, customer-specific length up to 50 m)	⊘	✔	✔	✔	✔	⊘
Other versions:							
C2401/PT3-x	Optical fiber with protective hose for mechanical stress (3 m, 5 m, 10 m, customer-specific length up to 50 m)						
C2401-x(01)	Optical fiber core diameter 26 µm (3 m, 5 m, 15 m)						
C2401-x(10)	Drag-chain suitable optical fiber (3 m, 5 m, 10 m)						
C2401-x(20)	Robot-suitable optical fiber (3 m, 5 m, 10 m)						
C2400-x	2x FC/APC connectors (3 m, 5 m, 10 m, customer-specific length up to 50 m) [5]	⊘	✔	✔	✔	✔	⊘
Other versions:							
C2400/PT-x	Optical fiber with protective hose for mechanical stress (3 m, 5 m, 10 m, customer-specific length up to 50 m) [5]						
C2400/PT-x-Vac	Optical fiber with protective hose suitable for use in vacuum (3 m, 5 m, 10 m, customer-specific length up to 50 m) [5]						
C2407-x	with DIN plug and E2000/APC (0.3 m, 2 m, 3 m, 5 m)	⊘	⊘	⊘	⊘	✔ [3]	⊘
C2404/PT3-x/UHV	Optical fiber with protective hose in a vacuum-compatible design (0.8 m, 1 m, custom lengths up to 50 m) [4] [5]	✔	⊘	⊘	⊘	⊘	✔
C2404/PT3-xHT/UHV	Optical fiber with protective hose, vacuum-compatible design, and rated up to 200 °C (2 m, custom lengths up to 50 m) [4] [5]	⊘	⊘	⊘	⊘	⊘	✔

[1] Bending radius: static 30 mm, dynamic 40 mm
[2] The IFS2404-2 and IFS2404/90-2 sensors come standard with a 2-meter cable.
For the IFS2404-2(001) and IFS2404/90-2(001) sensors, use the C2401-x(01) cable. It has a standard length of 3 meters.
[3] Only IFS2407/90-0,3
[4] Bending radius: static 60 mm, dynamic 60 mm
[5] Cannot be plugged directly into the controller. An FC/FC coupler or C2405 + C2401-x vacuum feedthrough is required

Optical fiber extension for sensors

CE2402 cable with 2x E2000/APC connectors

CE2402-x	Extension for optical fiber (3 m, 10 m,13 m, 30 m, 50 m)
CE2402/PT3-x	Optical fiber extension with protective hose for mechanical stress (3 m, 10 m, customer-specific length up to 50 m)

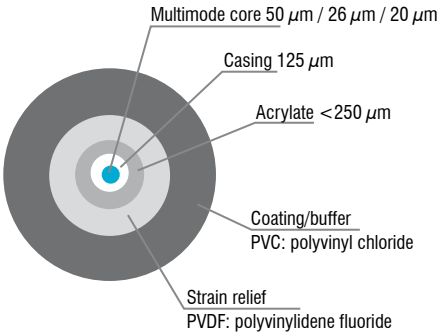
Light source accessories

IFL2422/LED	Lamp module for IFC2422 and IFC2466
IFL24x1/LED	Lamp module for IFC2421 and IFC2465

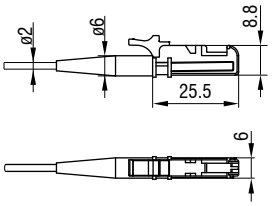
Structure of standard optical fiber

Temperature range : -50 °C to 90 °C

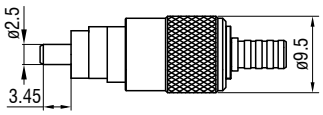
Bending radius: 30/40 mm



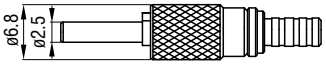
E2000/APC Standard connector



FC/APC Standard connector



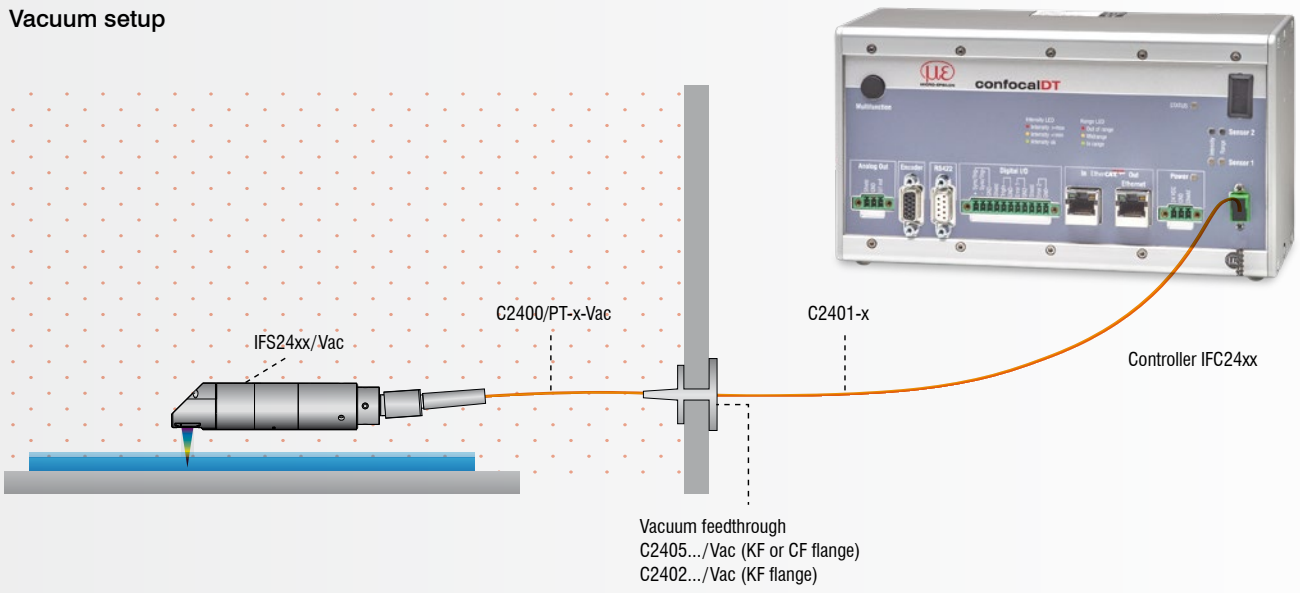
DIN connector



Vacuum feedthrough

C2402/Vac/KF16	Vacuum feedthrough with optical fiber, 1 channel, vacuum side FC/APC non-vacuum side E2000/APC, clamping flange KF 16
C2405/Vac/1/KF16	Vacuum feedthrough on both sides FC/APC socket, 1 channel, clamping flange type KF 16
C2405/Vac/1/CF16	Vacuum feedthrough on both sides FC/APC socket, 1 channel, flange type CF 16
C2405/Vac/6/CF63	Vacuum feedthrough FC/APC socket, 6 channels, flange type CF 63

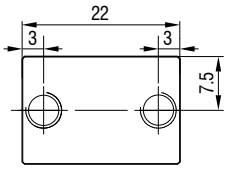
Vacuum setup

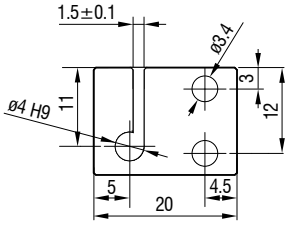


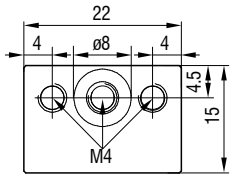
Accessories
Mounting adapter

Sensor mounting adapter

MA2402 for 2402 sensors

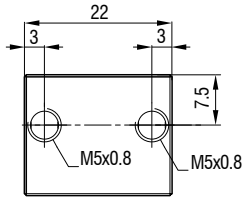


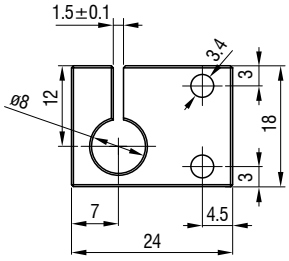


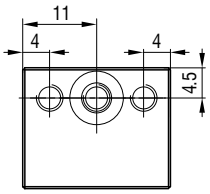


Sensor mounting adapter

MA2403 for IFS2403 sensors

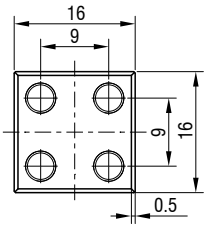


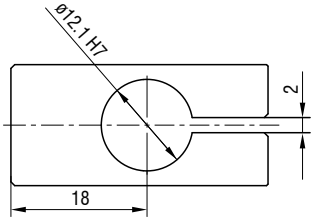


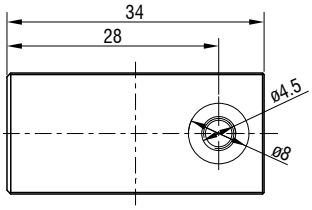


Sensor mounting adapter

MA2404-12 for IFS2404-2 / IFS2404/90-2 / IFS2404-4 / IFS2407-0,1 / IFS2407-0,8 sensors

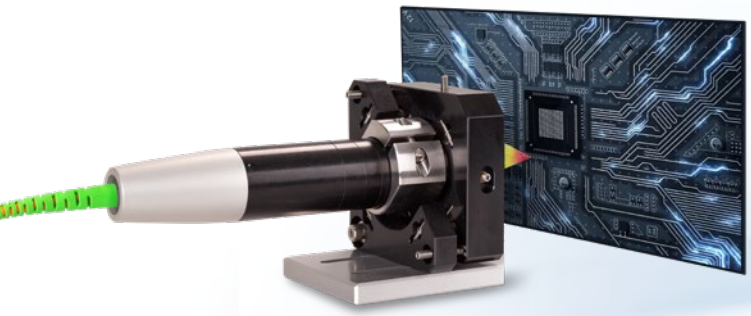




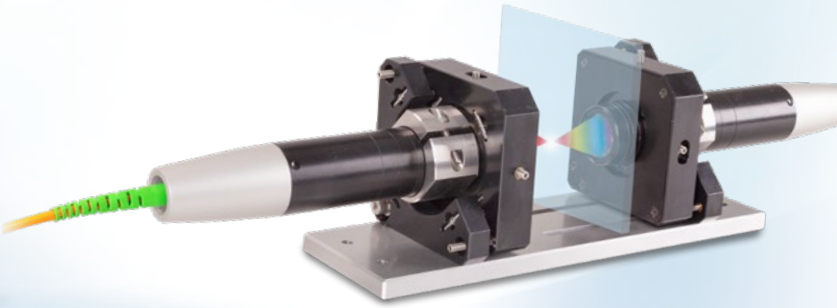


Accessories

Adjustable mounting adapters



JMA-xx mounting adapter for distance measurements

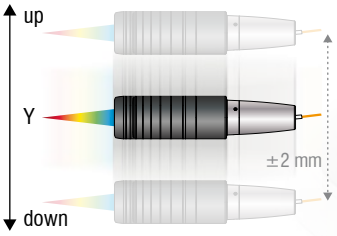


JMA-Thickness mounting adapter for two-sided thickness measurements

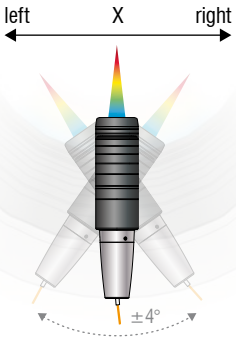
The adjustable JMA mounting adapter simplifies the alignment and fine adjustment of confocal sensors. The sensors are integrated and aligned directly in the machine together with the adapter. This corrects, e.g., minor deviations caused by mounting and compensates for tilted measuring objects. With two-sided thickness measurements, the JMA-Thickness mounting adapter supports the fine alignment of the two measuring points.

❶ Max. shift in X ±2 mm

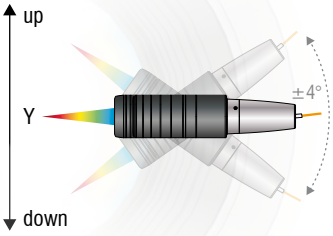
❷ Max. shift in Y ±2 mm



❸ Max. tilt angle in X ±4°

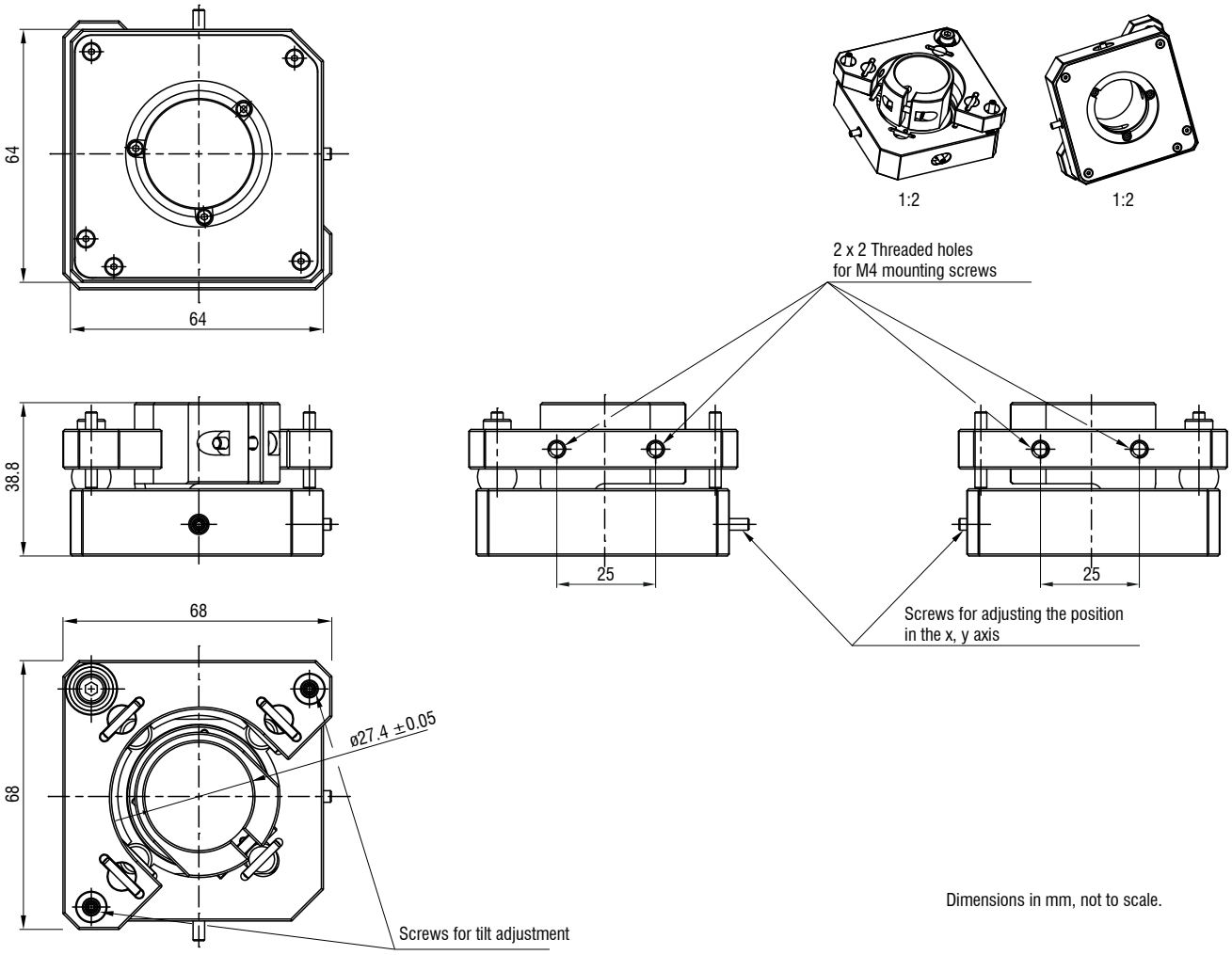


❹ Max. tilt angle in Y ±4°



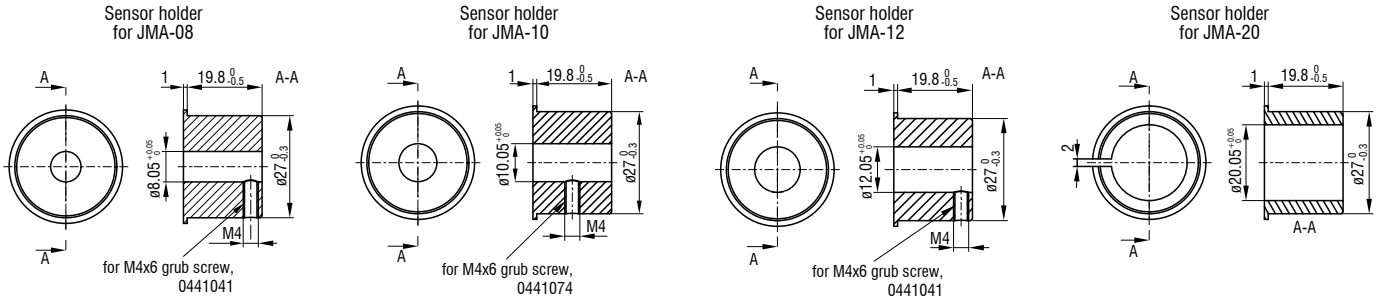
Dimensions

Adjustable mounting adapter JMA

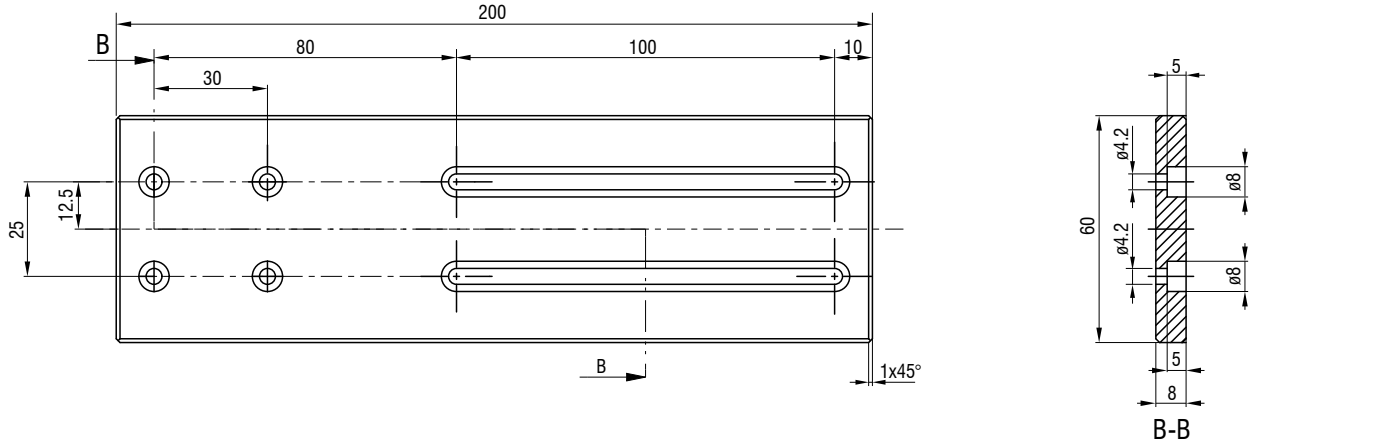


Dimensions in mm, not to scale.

Holder for smaller sensor diameters



Mounting plate JMP for JMA-Thickness



Accessories
Mounting adapter for individual sensors

- Manual adjustment mechanism for easy and fast adjustment
- Optimal sensor alignment for best possible measurement results
- Ideally suitable for machine integration

Particularly for high resolution sensors with a small inclination angle, perpendicular installation is required. The JMA-xx mounting adapter enables fine alignment of the sensor to the target via the simple adjustment mechanism. This makes it easy to compensate for minor mounting deviations or tilted measuring objects.

- 1 JMA-xx
- 1 Sensor holder for smaller diameters (not with JMA-27)
- 1 Hexagon screwdriver for positioning
- Setup guide

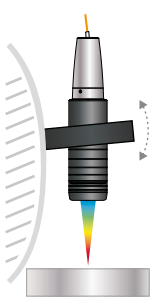
Scope of supply

Model		JMA-08	JMA-12	JMA-20	JMA-27
Tilting range	X	±4° (continuously adjustable)			
	Y	±4° (continuously adjustable)			
Shifting range	X	±2 mm (continuously adjustable)			
	Y	±2 mm (continuously adjustable)			
Shock (DIN EN 60068-2-27)		15 g / 6 ms on XYZ axis, 1000 shocks each			
Vibration (DIN EN 60068-2-6)		2 g / 20 ... 500 Hz in XYZ axis, 10 cycles each			
Adjustment mechanism		Screw setting mechanism via M3x0.25 screw with hexagon socket 1.5			
Mounting		2x 2 mounting holes for M4x1			
Sensor mounting		Radial clamping for ø 8 mm	Radial clamping for ø 12 mm	Radial clamping for ø 20 mm	Radial clamping for ø 27 mm
Compatibility		confocalDT: IFS2403 series	confocalDT: IFS2404-2 /-4 IFS2407-0,1 /-0,8	confocalDT: IFS2406-2,5/VAC	confocalDT: IFS2404-1 /-3 /-6 IFS2405-0.3 IFS2405-1 IFS2406-3 IFS2406-10

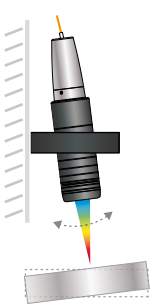
Application examples:

Alignment

Subsequent correction of the mounting position

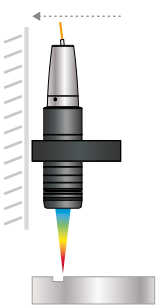


Compensates for incorrect target position



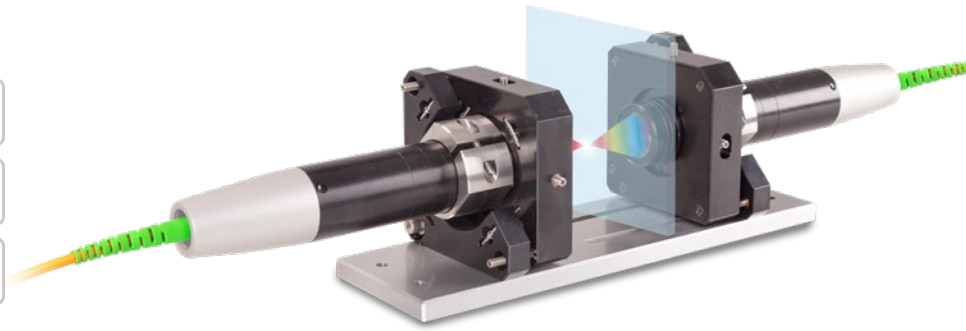
Positioning

Shifting the sensor to target area



Accessories
Mounting adapter for two-sided thickness measurements

- Optimal alignment of the optical axes enables high precision in two-sided thickness measurements
- Pre-assembled for easy installation and fast commissioning
- Ideally suitable for machine integration



For two-sided thickness measurements, the JMA-Thickness mounting adapter supports the alignment of the measuring points to one another. This means that the measuring points are arranged absolutely congruent to each other so that the sensors are positioned exactly on an optical axis. This prevents measurements at an offset and a reliable measurement result is achieved with the highest possible precision.

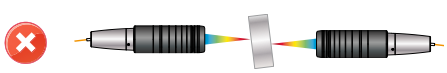
When delivered, the two mounting adapters are pre-mounted on a mounting plate and aligned with one another. This simplifies installation and the measuring system can be put into operation more quickly. After installation into the machine, the plate can be removed, if necessary.

Scope of supply

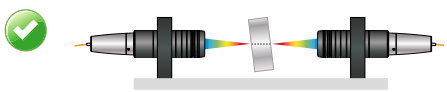
- 2 JMA-xx
- 1 JMP mounting plate
- 1 Hexagon screwdriver 1.5 mm
- 1 Allen wrench 2.5 mm
- 1 Allen wrench 3.0 mm
- 1 Setup guide
- Two optional reducing sleeves
  (depending on the package and the corresponding sensor)

Model JMA-Thickness	-08	-12	-20	-27
Shock (DIN EN 60068-2-27)	15 g / 6 ms on XYZ axis, 1000 shocks each			
Vibration (DIN EN 60068-2-6)	2 g / 20 ... 500 Hz in XYZ axis, 10 cycles each			
Adjustment mechanism	Screw setting mechanism via M3x0.25 screw with hexagon socket 1.5			
Sensor mounting	Radial clamping for ø 8 mm	Radial clamping for ø 12 mm	Radial clamping for ø 20 mm	Radial clamping for ø 27 mm
Compatibility	confocalDT: IFS2403 series	confocalDT: IFS2404-2 /-4 IFS2407-0,1 /-0,8	confocalDT: IFS2406-2,5/VAC	confocalDT: IFS2404-1 / -3 / -6 IFS2405-0.3 IFS2405-1 IFS2406-3 IFS2406-10

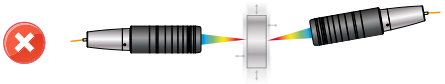
More precision with two-sided thickness measurements



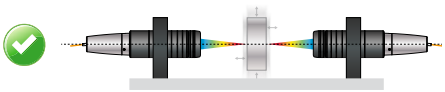
Without JMA-Thickness:
Measurement error with tilted target



With JMA-Thickness:
Measures exactly at the opposite position

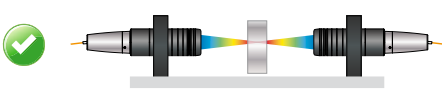


Without JMA-Thickness:
Incorrect thickness measurement with vibrations



With JMA-Thickness:
Sensors are on one optical axis –
provides stability even with vibrating objects

Without JMA-Thickness:
Sensors positioned incorrectly – no thickness measurement possible

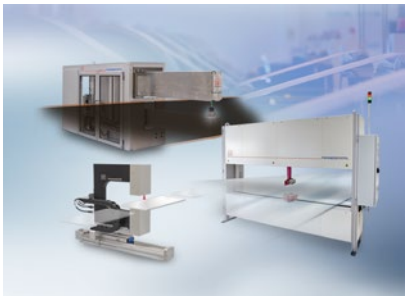


With JMA-Thickness:
Optimal positioning support – object visible for both sensors

Sensors and Systems from Micro-Epsilon

Sensors and systems for displacement, distance and position

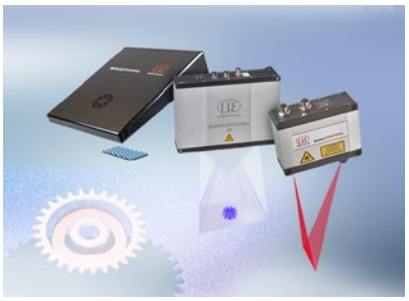
Sensors and measurement devices for non-contact temperature measurement



Measuring and inspection systems for metal strips, plastics and rubber

Optical micrometers and fiber optics, measuring and test amplifiers

Color recognition sensors, LED analyzers and inline color spectrometers



3D measurement technology for dimensional testing and surface inspection

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